



THERMAL OIL OVENS

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Thermal oil ovens designed to intensive use are an ideal solution for craft, large and industrial bakeries. They are dedicated to bakers requiring the highest quality baking. The production technology and the highest quality materials ensure their long service life, while generating significant energy savings. Ovens occupy a small area in a bakery in relation to their baking area. The oven construction ensures an even temperature distribution in the heating plates, because the thermal oil (heat carrier) is constantly pressed by the pump with a magnetic seal.

The applied heating technology and the oven's construction guarantee even baking and ensures repeatability of baking for the baker. Thermal oil ovens are equipped with a modern computer-based control system that constantly monitors the proper operation of the devices.

The principle of heating is similar to the central heating system used in residential construction (central boiler with a network of pipes and radiators), with the difference that the heat transfer fluid (heating medium) is not water, but synthetic oil with high heat capacity.

The boiler is a complete unit, consisting of a heat exchanger, burner, circulation pump, electrical control and all sensors and regulators necessary for operation and safety. The heating surface of the boiler consists of pipes resistant to high temperatures, arranged in two cylindrical spirals (coils). The tube bundle is arranged in such a way that optimal combustion conditions can be achieved with a minimum load on the heating surface.

STANDARD EQUIPMENT:

**MAGNETIC CIRCULATION PUMP
SYNTHETIC OIL**

The energy generated during combustion at the burner level is transferred to the heat carrier in the coil (located in the center of the boiler) and then pumped into the oven by using a pump. In the baking process, the difference between the temperature of the heating medium and the baking temperature is very important.

This temperature difference is only 25°C in Ibis thermal oil ovens is always stable – there is no decrease in the thermal effect. Excellent baking results are achieved thanks to the high accumulation and excellent heat transfer.

The most economical ovens available on the baking market

THERMAL OIL OVENS

- trolley ovens**

baking surface

from 8 up to 18 m²

- deck ovens**

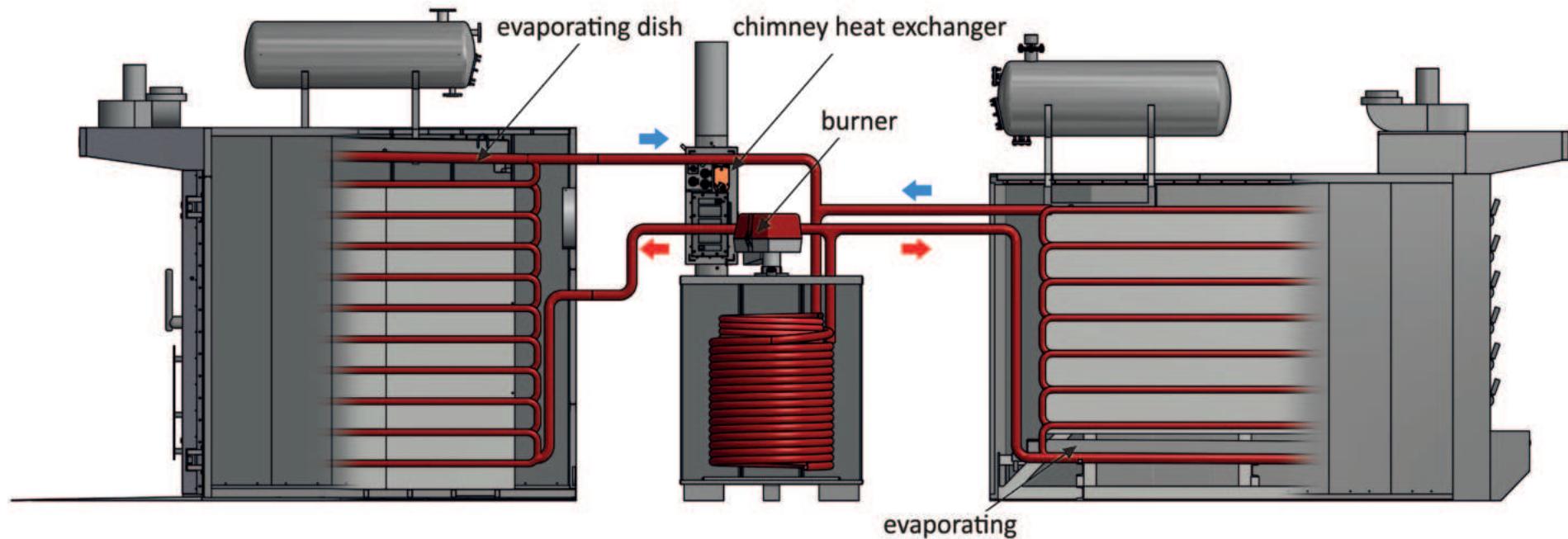
baking surfaceod

from 8 up to 40 m²



BURNER

GAS
OIL
PELLET



Thermal oil technology enables combination of several ovens with one boiler fired by: gas, oil or pellet burner. The boiler can be placed in the basement, warehouse or garage, just where the space is.

Additionally, due to the use of only one burner in the thermal oil system, only one flue gas chimney is required in the bakery.

Sample of the oven's combinations:

- two thermal-oil deck ovens 18m² + boiler 160kW
- two thermal-oil trolley ovens PW82.9 + boiler 160kW
- two thermal-oil deck ovens 27m² + boiler 290kW
- thermal-oil deck oven 22m² + thermal-oil trolley oven PW103.9 + boiler 290kW

THERMAL OIL DECK OVENS

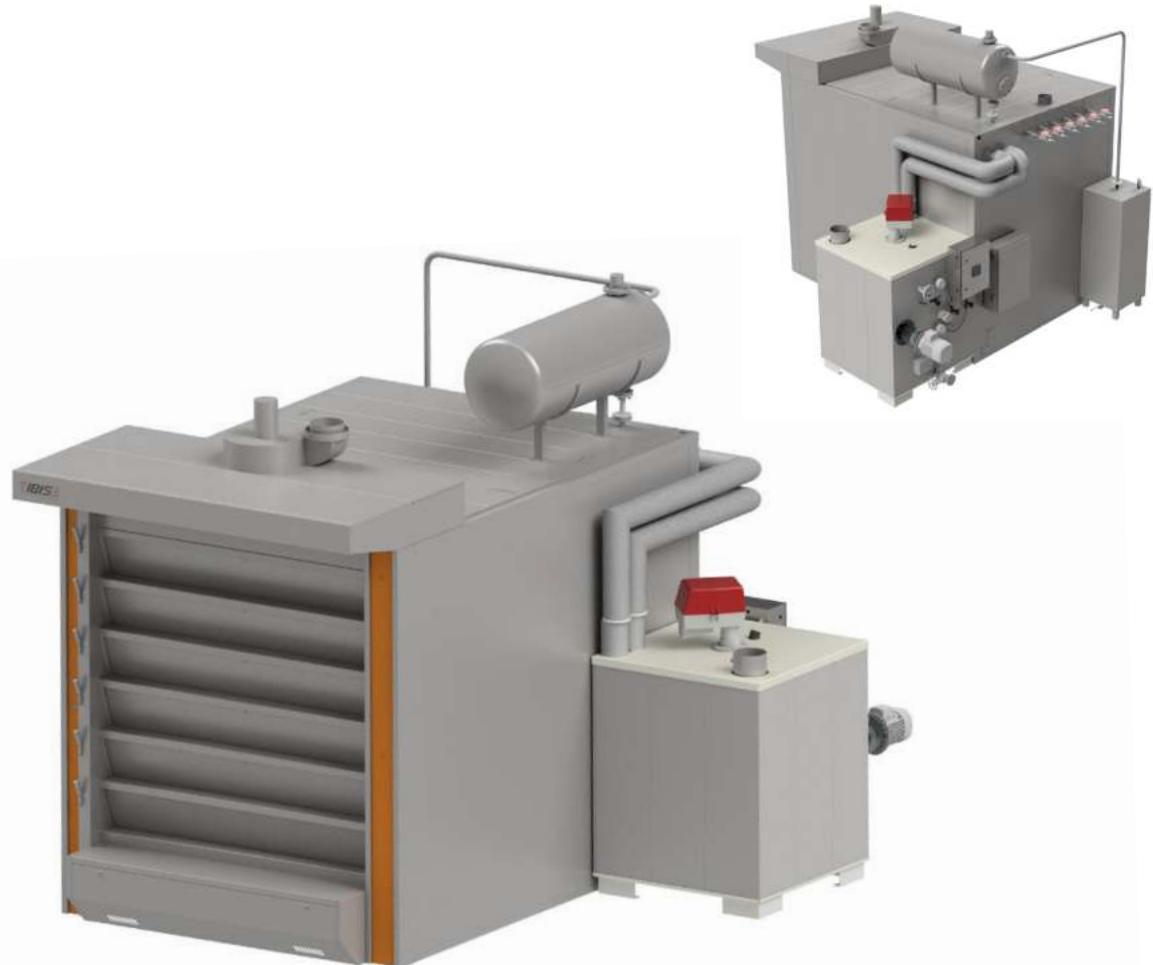
Thermal oil deck ovens are suitable for baking a wide range of bakery and confectionery products due to the perfect uniformity and quality of baking as well as temperature stability.

Thermal oil systems manufactured by IBIS are characterized by a short time of readiness to operation. The heating-up time for the oven with a baking surface of 27m² from the temperature of 25°C to 250°C does not exceed 30 minutes.

The properties of synthetic oil and the applied thick thermal insulation allow for the accumulation of large amounts of energy. This feature contributes to the fact that thermal oil ovens lose their temperature very slowly after baking.

The temperature drop with the oven off is <10°C per hour of standstill. Extremely short heating time allows for quick baking of products batch by batch and excellent baking quality. The construction of the oven guarantees its longevity, but most of all allows it to work 24 hours a day.

Thermal oil ovens are famous for their very efficient steamers with a unique design, which are able to provide up to 15kg of steam on board per hour of operation, i.e. up to 7.5kg per one chamber per baking.



An example installation
of the thermal oil oven with boiler

THE MOST ECONOMICAL AND EFFICIENT OVENS
AVAILABLE ON THE BAKERY MARKET

MAXIMUM BAKING SURFACE ON
THE MINIMUM PLANT AREA

FROM 4 TO 9 SHELVES AND FROM 10 TO 40 M² BAKING SPACE

IBIS IS THE ONLY PRODUCER OF THERMAL OIL OVENS IN POLAND

HIGH PERFORMANCE EVAPORATION SYSTEM

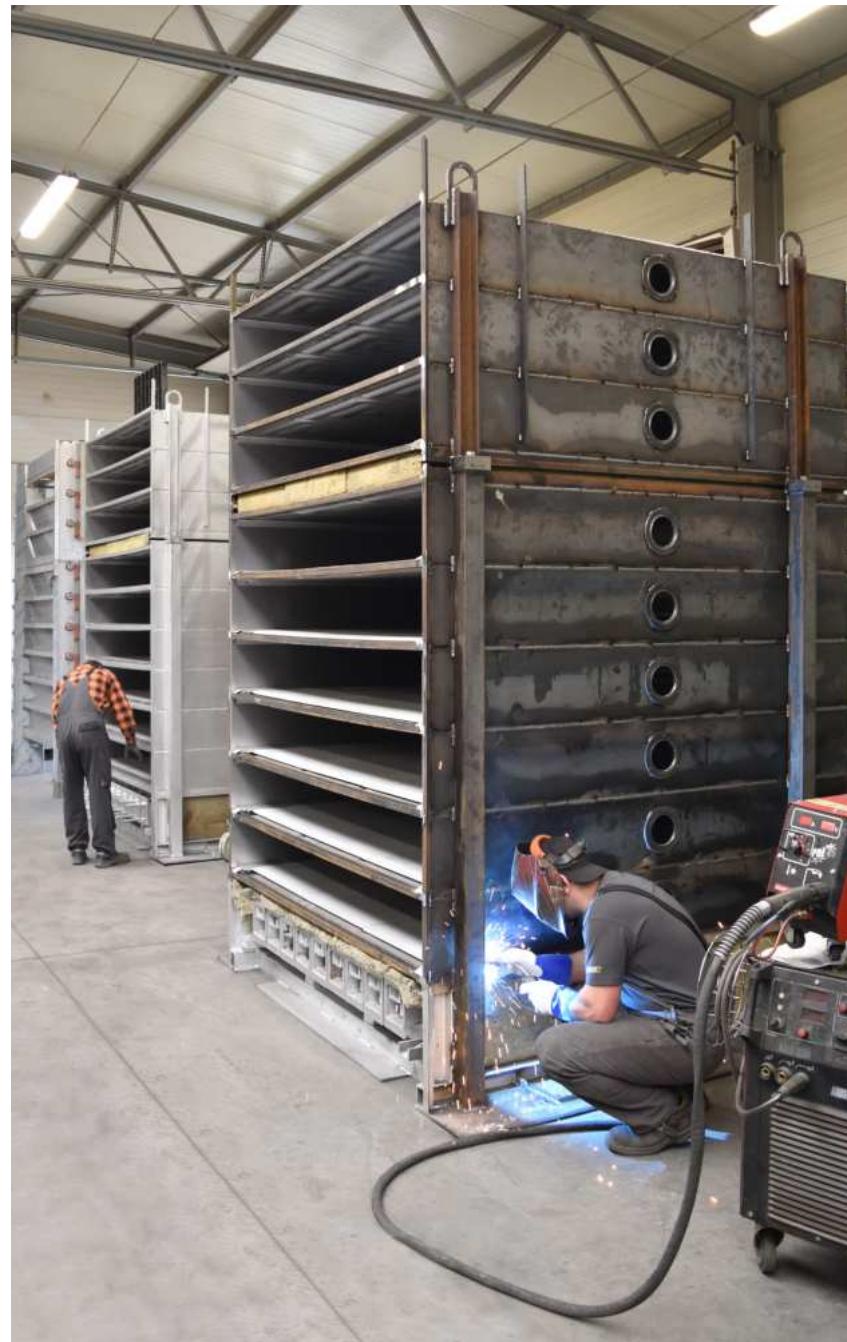
THE HIGHEST QUALITY AND EVEN BAKING

LOW GAS, OIL OR PELLET CONSUMPTION DUE TO HIGH HEAT
ACCUMULATION AND QUICK HEATING OF THE OVEN

IDEAL OVENS FOR AUTOMATIC
LOADING SYSTEMS







SYSTEM MONO-DUO

Thermal oil deck oven can be built on the basis of two sections, based on the principle of the thermal oil double circulation system. The solution is ideal for bakeries with a diversified production profile in terms of quantity and type of bread. System mono-duo makes it possible to simultaneously bake various assortments in two different temperatures for example in the lower segment.

In a six-chamber oven divided into two segments, in the lower segment (3 decks), you can bake bread at a temperature of, for example, **250°C**, and in the three upper chambers, rolls at a temperature of, for example, **215°C**. Additionally if necessary you can completely turn off the upper oil circulation and bake on the lower segment reducing fuel consumption at the same time.



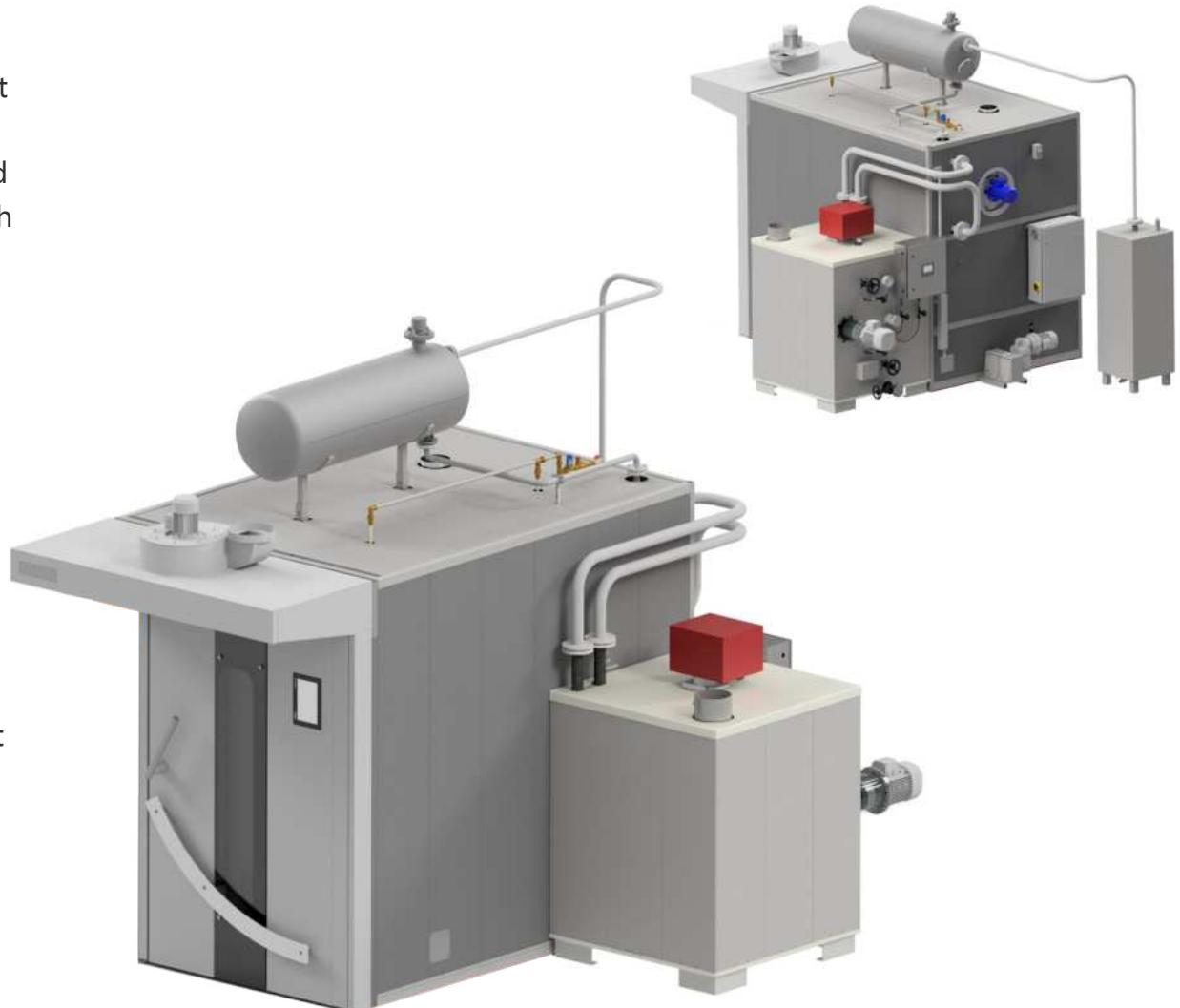
TROLLEY THERMAL OIL OVENS

IBIS PW trolley thermal oil ovens are extremely efficient and versatile in their use, combining the advantages of rotary ovens with classic deck ovens. They are convenient in loading and unloading, as this process involves the entry and exit of trolleys. In 3-trolley ovens, the entry and exit process is additionally supported mechanically, which significantly improves and speeds up service.

Carrying out traditional baking of the assortment on hearth plates and baking with the use of tray or baking mold trolleys in one oven is not a problem, because the set can be equipped with trolleys with hearth plates and special loading and unloading trolleys.

It is a technical solution that combines the tradition of deck ovens with modernity, as only about one minute of time is needed to fill a baking area of 16m² by an experienced person. Gentle heat radiation, the use of hot air and a very efficient steam system ensure excellent baking quality.

The ovens have many different functions and retrofitting options, which are selected according to the individual needs of customers.



An example installation
of the thermal oil oven with boiler





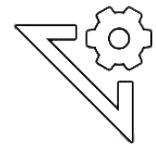




HORIZONTAL HEATING BOILER ADAPTED FOR MOUNTING OF PELLET BURNERS



TECHNICAL PARAMETERS

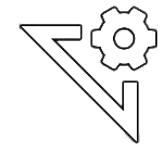


HEATING BOILERS

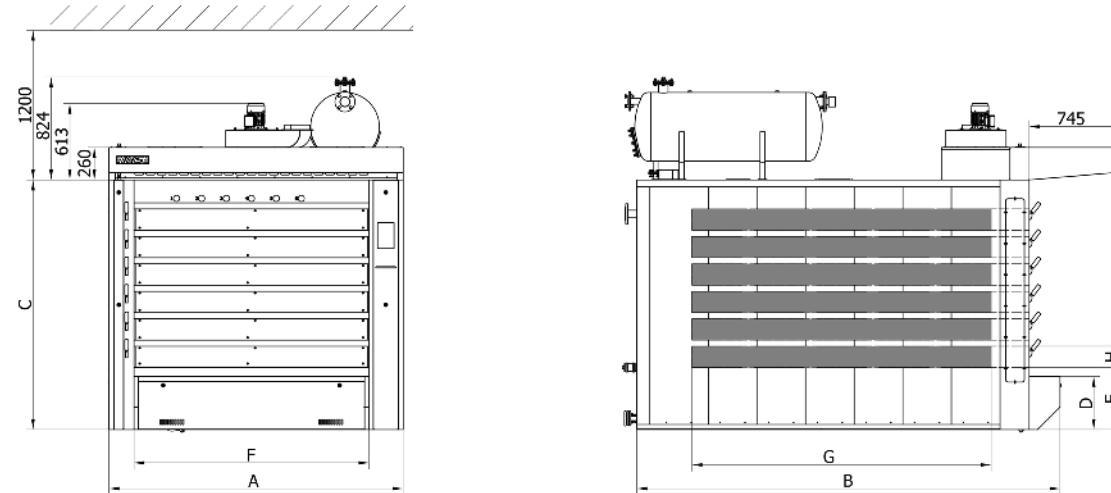
Model	KG120	KG160	KG160 PELLET	KG200	KG290	KG500	
Power	kW	120	160	160	200	290	500
Electrical power	kW	2,5	3,5	3,5	3,5	4	9
Width	mm	1050	1150	1250	1150	1350	1700
Length	mm	1050	1150	1364	1150	1350	2350
Height	mm	1300	1375	1375	1610	1710	2700



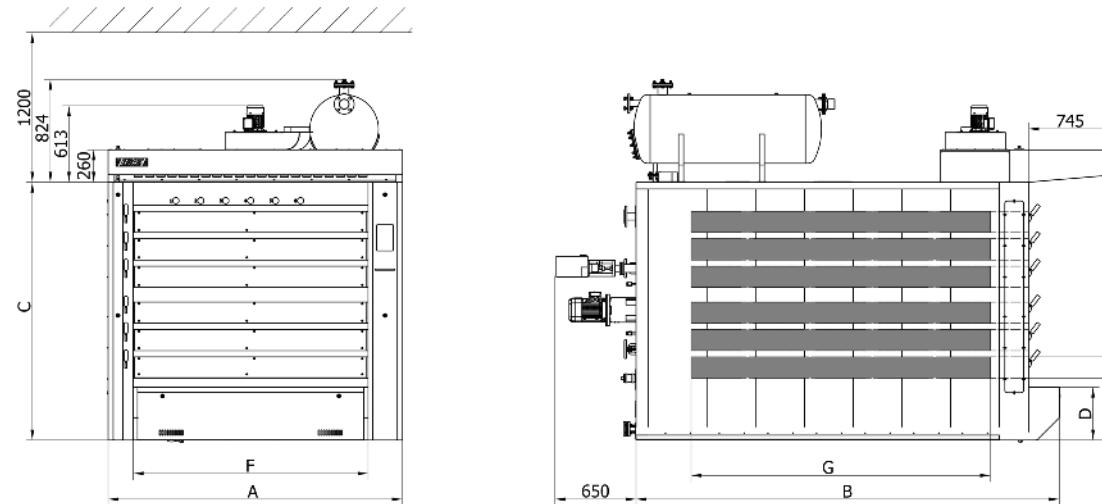
TECHNICAL PARAMETERS



THERMAL OIL DECK OVENS



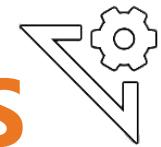
THERMAL OIL DECK OVENS MONO-DUO



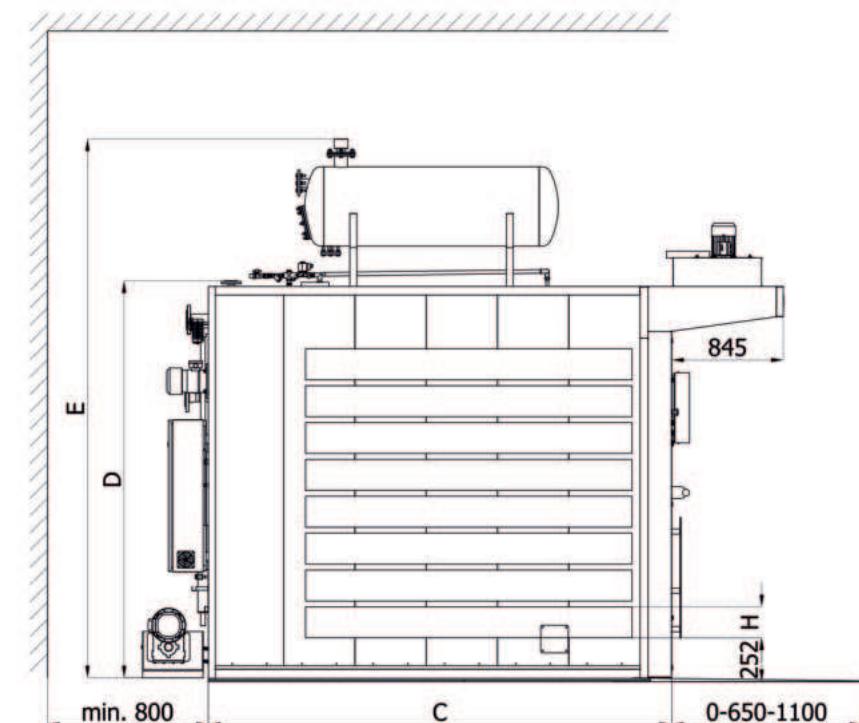
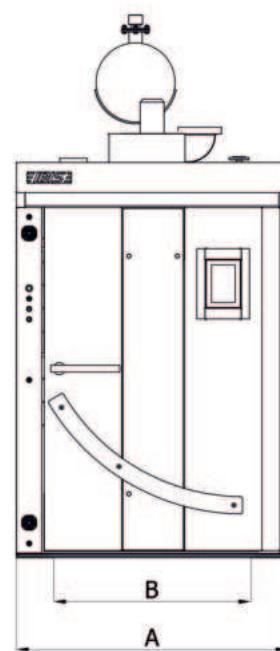
MODEL	Baking surface	Nº of chambers	A	B	C	D	E	F	G	H
PKT 4.080	8 m ²	4	1795	2600	1780 (or 2000)	535	717	1240	1600	170
PKT 4.100	10 m ²	4	1795	3000	1780 (or 2000)	535	717	1240	2000	170
PKT 5.100	10 m ²	5	1795	2600	2000	535	717	1240	1600	170
PKT 4.120	12 m ²	4	2360	2600	1780 (or 2000)	535	717	1860	1600	170
PKT 4.120	12 m ²	4	1795	3400	1780 (or 2000)	535	717	1240	2400	170
PKT 5.120	12 m ²	5	1795	3000	2000	535	717	1240	2000	170
PKT 6.120	12 m ²	6	1795	2600	2000	425	497	1240	1600	170
PKT 6.120 MONO-DUO	12 m ²	6	1795	2840+650	2070	425	497	1240	1600	170
PKT 6.140	14 m ²	6	1795	3000	2000	425	497	1240	2000	170
PKT 6.140 MONO-DUO	14 m ²	6	1795	3240+650	2070	425	497	1240	2000	170
PKT 5.150	15 m ²	5	2360	3400	2000	535	717	1860	1600	170
PKT 4.150	15 m ²	4	2360	3000	1780 (or 2000)	535	717	1860	2000	170
PKT 5.150	15 m ²	5	1795	3400	2000	535	717	1240	2400	170
PKT 6.180	18 m ²	6	2360	2600	2000	425	497	1860	1600	170
PKT 6.180 MONO-DUO	18 m ²	6	2360	2840+650	2070	425	497	1860	1600	170
PKT 4.180	18 m ²	4	2360	3400	1780 (or 2000)	535	717	1860	2400	170
PKT 5.180	18 m ²	5	2360	3000	2000	535	717	1860	2000	170
PKT 6.180	18 m ²	6	1795	3400	2000	425	497	1240	2000	170
PKT 6.180 MONO-DUO	18 m ²	6	1795	3640+650	2070	425	497	1240	2400	170
PKT 5.220	22 m ²	5	2360	3400	2000	535	717	1860	2400	170
PKT 6.220	22 m ²	6	2360	3000	2000	425	497	1860	2000	170
PKT 6.220 MONO-DUO	22 m ²	6	2360	3240+650	2070	425	497	1860	2000	170
PKT 6.270	27 m ²	6	2360	3400	2000	425	497	1860	2400	170
PKT 6.270 MONO-DUO	27 m ²	6	2360	3640+650	2070	425	497	1860	2400	170



TECHNICAL PARAMETERS



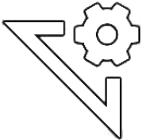
TROLLEY THERMAL OIL OVENS



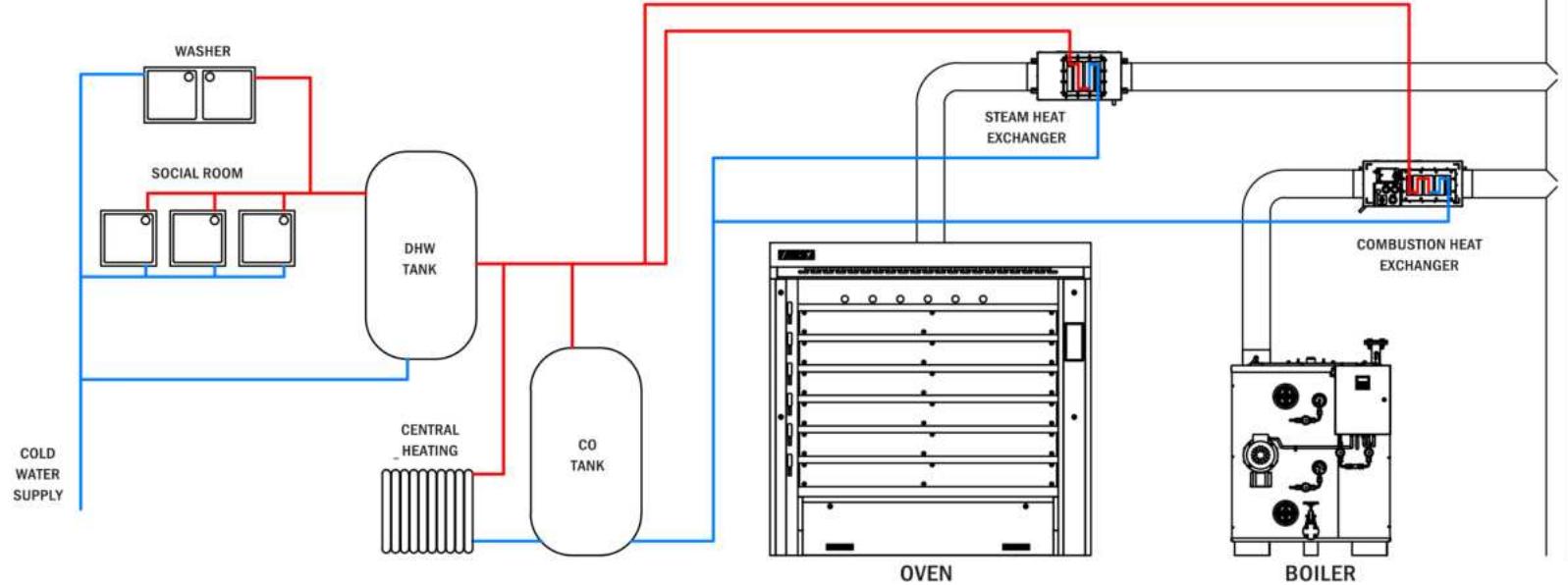
MODEL	Number of trolleys	Tray Dimensions (cm)	Deck Nb	Baking surface (trays)	Baking surface (slabs)	A	B	C	D	E	H
PW 103.10			10	18	18,5	1570	1140	2676	2512	3336	156
PW 103.9		58 x 98 60 x 100	9	16,2	16,7	1570	1140	2676	2312	3136	156
PW 103.8			8	14,4	14,8	1570	1140	2676	2312	3136	180
PW 83.10	3		10	14,4	14,8	1370	940	2676	2512	3336	156
PW 83.9		60 x 80	9	13	13,3	1370	940	2676	2312	3136	156
PW 83.8			8	11,5	11,8	1370	940	2676	2312	3136	180
PW 102.10			10	12	12,7	1570	1140	2026	2512	3336	156
PW 102.9		58 x 98 60 x 100	9	10,8	11,5	1570	1140	2026	2312	3136	156
PW 102.8			8	9,6	10,2	1570	1140	2026	2312	3136	180
PW 82.10	2		10	9,6	10,2	1370	940	2026	2512	3336	156
PW 82.9		60 x 80	9	8,6	9,1	1370	940	2026	2312	3136	156
PW 82.8			8	7,7	8,1	1370	940	2026	2312	3136	180



TECHNICAL PARAMETERS



Model		W30	W30P	W50
Baking area	m ²	12 - 27	12 - 27	35 - 40
Heating power	kW	30	20	50
Water connection	cal	1"	1"	1"
Width	mm	750	590	750
Length	mm	880	750	1120
Height	mm	330	330	570



CHIMNEY HEAT EXCHANGER



Steam heat
exchanger W30P



Combustion heat exchanger
W30

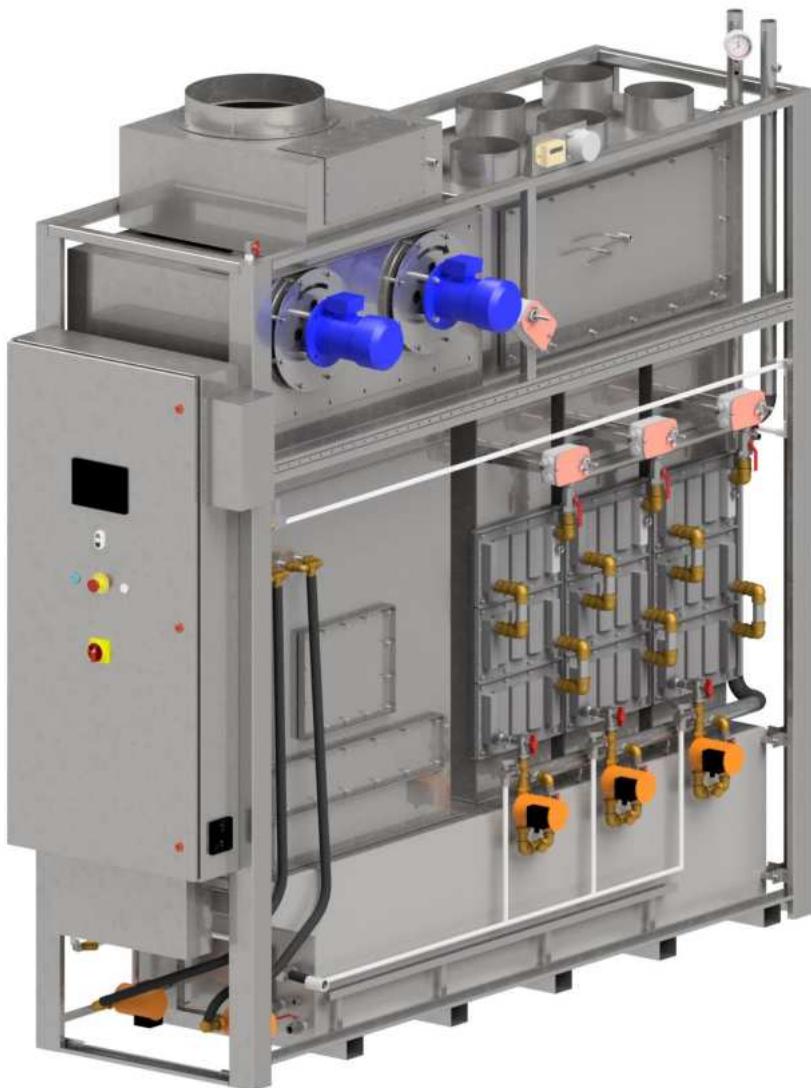


Combustion heat exchanger
W50

Heat recovery means the consistent use of heat energy from a baking oven. In every bakery oven and thermal oil boiler, normal operation produces flue gas at a temperature of about **300°C**. These exhaust gases along with the heat energy are sent through the chimney to the atmosphere. A way to stop irretrievably lost heat and energy is to install a heat exchanger in the chimney flue of the oven. Thanks to this device, we are able to recover most of the lost heat of exhaust gases and steam from the hood, which is then transferred to the bakery's heating system to assist in heating usable water or central heating.

- ❖ Can be installed on any gas or oil bakery oven
- ❖ The possibility of obtaining hot water without incurring any costs
- ❖ Simple assembly without complicated modifications
- ❖ Simple automation ensuring failure-free operation
- ❖ Insulated stainless steel housing
- ❖ Possibility of connecting central heating





Advantages of the exchanger:

- simple automation ensuring trouble-free operation,
- free heating of utility and technological water,
- possibility of connecting central heating,
- saving electricity when hot water is connected to the washer,
- simple assembly without complicated modifications,
- quick return on installation costs,
- very good effect on the chimney draft,
- construction of only one chimney from the bakery.

TECHNICAL PARAMETERS



Model	ECOBOX 4	ECOBOX 6
Maximum oven power	kW	450
Minimum capacity of buffer tanks	litry	4000
Exhaust gas temperature at the outlet	°C	50-60 °C
Maximum exhaust temperature	°C	340

HEAT EXCHANGER - ECOBOX



ENERGY FOR HEATING PURPOSES:

1. Heating of utility and technological water
2. Heating of bakery premises
3. Heating of proofers
4. Supporting the work of washers

- BYPASS function (the possibility of directing exhaust gases directly to the chimney)
- significant emissions reduction of sulfur oxide and CO²

ENVIRONMENTALLY FRIENDLY BAKERY

- savings in energy consumption range from 25 to 30%
- one outlet pipe from the bakery – all exhaust and steam pipes are connected directly to the heat exchanger





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